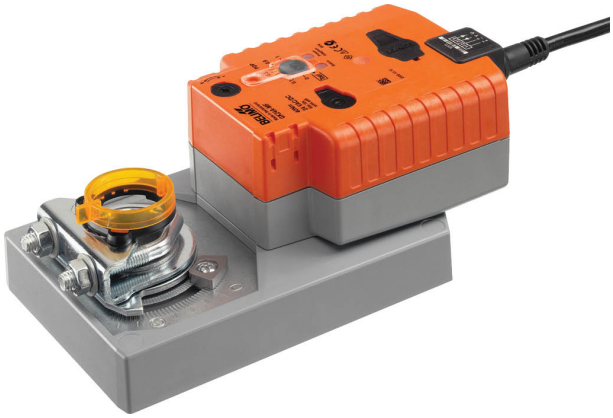
Parametrisable rotary actuator fail-safe and extended functionalities for adjusting dampers in technical building installations

- **Air damper size up to approx. 8 m²**
- **Torque motor 40 Nm**
- **Nominal voltage AC/DC 24 V**
- **Control modulating 2...10 V variable**
- **Position feedback 2...10 V variable**



Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	11 W
	Power consumption in rest position	3 W
	Power consumption for wire sizing	21 VA
	Power consumption for wire sizing note	Imax 20 A @ 5 ms
	Connection supply / control	Cable 1 m, 4x 0.75 mm²
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	40 Nm
	Operating range Y	2...10 V
	Input impedance	100 kΩ
	Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
	Operating modes optional	Open/close 3-point (AC only) Modulating (DC 0...32 V)
	Position feedback U	2...10 V
	Position feedback U note	Max. 0.5 mA
	Position feedback U variable	Start point 0.5...8 V End point 2.5...10 V
	Setting fail-safe position	0...100%, adjustable in increments of 10% (POP rotary knob on 0 corresponds to left end stop)
	Bridging time (PF)	2 s
	Bridging time (PF) variable	0...10 s
	Position accuracy	±5%
	Direction of motion motor	selectable with switch 0/1
	Direction of motion variable	electronically reversible
	Direction of motion fail-safe	selectable with switch 0...100%
	Direction of motion note	Y = 0 V: At switch position 0 (ccw rotation) / 1 (cw rotation)
	Manual override	with push-button
	Angle of rotation	Max. 95°
	Angle of rotation note	can be limited on both sides with adjustable mechanical end stops
	Running time motor	150 s / 90°

Technical data

Functional data	Running time motor variable	90...150 s
	Running time fail-safe	35 s / 90°
	Sound power level, motor	52 dB(A)
	Sound power level, fail-safe	61 dB(A)
	Adaptation setting range	manual
	Adaptation setting range variable	No action Adaptation when switched on Adaptation after pushing the manual override button
	Override control	MAX (maximum position) = 100% MIN (minimum position) = 0% ZS (intermediate position, AC only) = 50%
	Override control variable	MAX = (MIN + 32%)...100% MIN = 0%...(MAX – 32%) ZS = MIN...MAX
	Mechanical interface	Universal shaft clamp reversible 12...26.7 mm
	Position indication	Mechanical, pluggable
Safety data	Protection class IEC/EN	III, Safety Extra-Low Voltage (SELV)
	Power source UL	Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2
	Housing	UL Enclosure Type 2
	EMC	CE according to 2014/30/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	UL Approval	cULus according to UL60730-1A, UL60730-2-14 and CAN/CSA E60730-1 The UL marking on the actuator depends on the production site, the device is UL-compliant in any case
	Type of action	Type 1.AA
	Rated impulse voltage supply / control	0.8 kV
	Pollution degree	3
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-30...50°C [-22...122°F]
	Storage temperature	-40...80°C [-40...176°F]
	Servicing	maintenance-free
Weight	Weight	1.1 kg
Terms	Abbreviations	POP = Power off position / fail-safe position PF = Power fail delay time / bridging time

Safety notes

- This device has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea) water, snow, ice, insolation or aggressive gases interfere directly with the device and that it is ensured that the ambient conditions remain within the thresholds according to the data sheet at any time.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- Cables must not be removed from the device.
- To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section and the design, as well as the installation situation and the ventilation conditions must be observed.
- Self adaptation is necessary when the system is commissioned and after each adjustment of the angle of rotation (press the adaptation push-button once).
- The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.

Product features

Operating mode

The actuator moves the damper to the desired operating position at the same time as the integrated capacitors are charged. Interrupting the supply voltage causes the damper to be rotated back into the fail-safe position by means of stored electrical energy.

The actuator is connected with a standard control signal of 0...10 V and drives to the position defined by the control signal. Measuring voltage U serves for the electrical display of the damper position 0...100% and as control signal for other actuators.

Pre-charging time (start up)

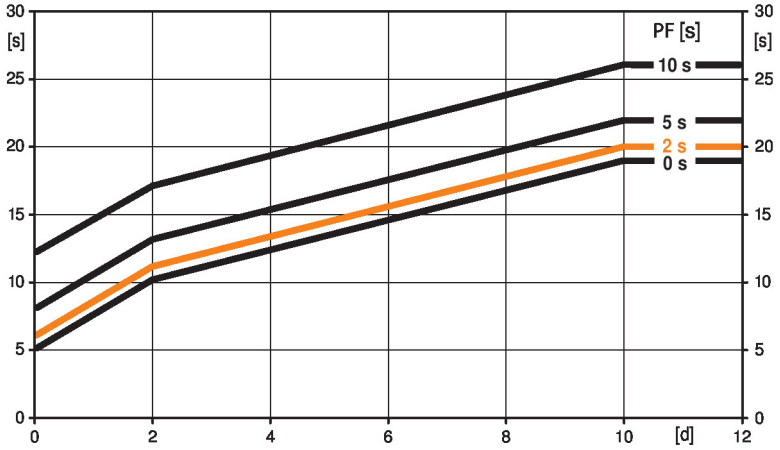
The capacitor actuators require a pre-charging time. This time is used for charging the capacitors up to a usable voltage level. This ensures that, in the event of a power failure, the actuator can move at any time from its current position into the preset fail-safe position.

The duration of the pre-charging time depends mainly on following factors:

– Duration of the power failure

– PF delay time (bridging time)

Typical pre-charging time



[d] = Power failure in days
[s] = Pre-charging time in seconds
PF[s] = Bridging time
Calculation example: Given a power failure of 3 days and a bridging time (PF) set at 5 s, the actuator requires a pre-charging time of 14 s after the power has been reconnected (see graphic).

PF [s]	[d]				
	0	1	2	7	≥10
0	5	8	10	15	19
2	6	9	11	16	20
5	8	11	13	18	22
10	12	15	17	22	26
	[s]				

Delivery condition (capacitors)

The actuator is completely discharged after delivery from the factory, which is why the actuator requires approximately 20 s pre-charging time before initial commissioning in order to bring the capacitors up to the required voltage level.

Bridging time

Power failures can be bridged up to a maximum of 10 s.

In the event of a power failure, the actuator will remain stationary in accordance with the set bridging time. If the power failure is greater than the set bridging time, the actuator will move into the selected fail-safe position.

The bridging time set at the factory is 2 s. It can be modified on site in operation by means of the Belimo service tool MFT-P.

Settings: The rotary knob must not be set to the "Tool" position!

For retroactive adjustments of the bridging time with the Belimo service tool MFT-P or with the ZTH EU adjustment and diagnostic device only the values need to be entered.

Setting fail-safe position (POP)

The rotary knob fail-safe position can be used to adjust the desired fail-safe position 0...100% in 10% increments.

The rotary knob refers only to the adapted angle of rotation range 30°...95°. No set min. or max. values are observed.

In the event of a power failure, the actuator will move into the selected fail-safe position, taking into account the bridging time that has been set.

Settings: The rotary knob must be set to the «Tool» position for retroactive settings of the fail-safe position with the Belimo service tool MFT-P. Once the rotary knob is set back to the range 0...100%, the manually set value will have positioning authority.

Product features

Parametrisable actuators
The factory settings cover the most common applications. Single parameters can be modified with Belimo Assistant 2 or ZTH EU.

Simple direct mounting
Simple direct mounting on the damper shaft with a universal shaft clamp, supplied with an anti-rotation device to prevent the actuator from rotating.

Manual override
Manual control with push-button possible - temporary. The gear train is disengaged and the actuator decoupled for as long as the button is pressed.

High functional reliability
The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.

Home position
The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out a synchronisation. The synchronisation is in the home position (0%).
The actuator then moves into the position defined by the control signal.

Adaptation and synchronisation
An adaptation can be triggered manually by pressing the "Adaptation" button or with the PC-Tool. Both mechanical end stops are detected during the adaptation (entire setting range).
A range of settings can be made using Belimo Assistant 2.

Setting direction of motion
When actuated, the direction of the rotation switch changes the running direction in normal operation. The direction of the rotation switch has no influence on the fail-safe position which has been set.

Accessories

Tools

Description	Type
Service tool, with ZIP-USB function, for parametrisable and communicative Belimo actuators, VAV controller and HVAC performance devices	ZTH EU
Service tool for wired and wireless setup, on-site operation, and troubleshooting.	Belimo Assistant 2
Adapter for Service-Tool ZTH	MFT-C
Connecting cable 5 m, A: RJ11 6/4 ZTH EU, B: 6-pin for connection to service socket	ZK1-GEN
Connecting cable 5 m, A: RJ11 6/4 ZTH EU, B: free wire end for connection to MP/PP terminal	ZK2-GEN

Electrical accessories

Description	Type
Auxiliary switch 1x SPDT add-on	S1A
Auxiliary switch 2x SPDT add-on	S2A
Feedback potentiometer 140 Ω add-on	P140A
Feedback potentiometer 1 kΩ add-on	P1000A
Feedback potentiometer 10 kΩ add-on	P10000A
Adapter for auxiliary switch and feedback potentiometer, Multipack 20 pcs.	Z-SPA
Signal converter voltage/current 100 kΩ 4...20 mA, Supply AC/DC 24 V	Z-UIC
Positioner for wall mounting	SGA24
Positioner for built-in mounting	SGE24
Positioner for front-panel mounting	SGF24
Positioner for wall mounting	CRP24-B1

Mechanical accessories

Description	Type
Actuator arm for standard shaft clamp	AH-GMA
Damper crank arm Slot width 8.2 mm, clamping range ø14...25 mm	KH10
Mounting kit for linkage operation for flat installation	ZG-GMA

* Adapter Z-SPA

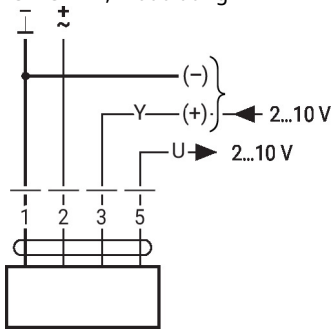
It is imperative that this adapter will be ordered if an auxiliary switch or a feedback potentiometer is required and if at the same time the shaft clamp is installed on the rear side of the actuator (e.g. with short shaft installation).

Electrical installation

Supply from isolating transformer.
Parallel connection of other actuators possible. Observe the performance data.

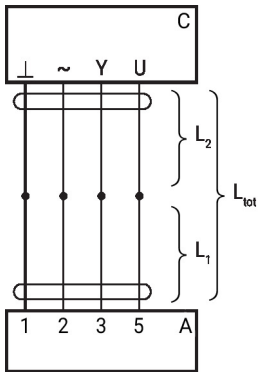
Wire colours:
1 = black
2 = red
3 = white
5 = orange

AC/DC 24 V, modulating



1	2	3	0 1	0 1
		2 V		
		10 V		

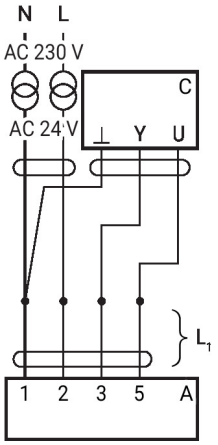
Signal cable lengths



L_2	$L_{tot} = L_1 + L_2$	
⊥ / ~	AC	DC
0.75 mm²	≤30 m	≤5 m
1.00 mm²	≤40 m	≤8 m
1.50 mm²	≤70 m	≤12 m
2.50 mm²	≤100 m	≤20 m

A = Actuator
C = Control unit (controlling unit)
L1 = Connecting cable of the actuator
L2 = Customer cable
Ltot = Maximum signal cable length

Note:
When several actuators are connected in parallel, the maximum signal cable length must be divided by the number of actuators.

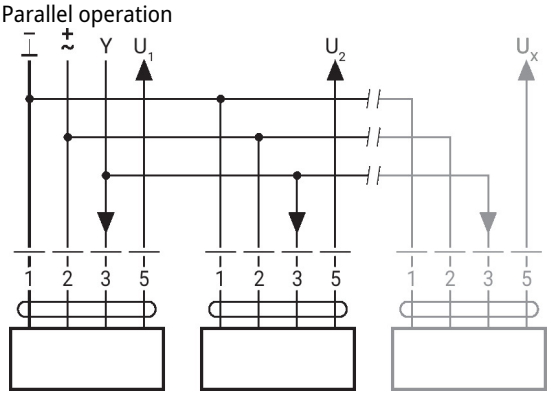


A = Actuator
C = Control unit (controlling unit)
L1 = Connecting cable of the actuator

Note:
There are no special restrictions on installation if the supply and the data cable are routed separately.

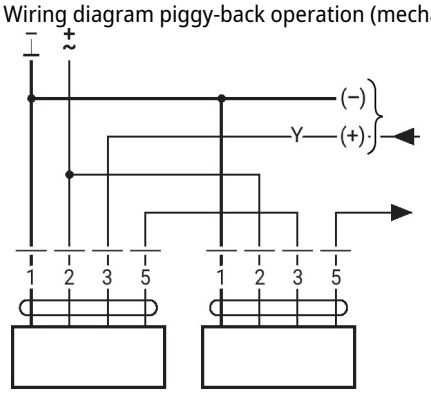
Electrical installation

Parallel operation



- Max. 8 actuators in parallel
- Parallel operation is permitted only on non-connected axes
- Do not fail to observe performance data with parallel operation

Wiring diagram piggy-back operation (mechanically coupled actuators)

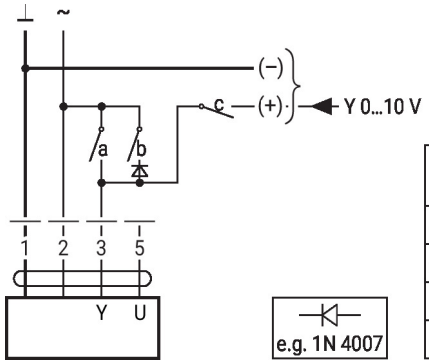


- Max. 2 actuators in primary/secondary operation
- Primary/secondary operation is permitted only on one fixed shaft or on two mechanically coupled shafts
- The programming of the primary actuator is adopted by the secondary actuator

Further electrical installations

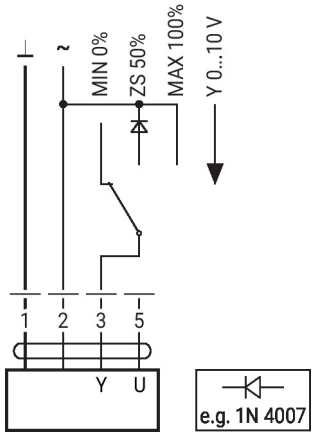
Functions with basic values (conventional mode)

Override control with AC 24 V with relay contacts



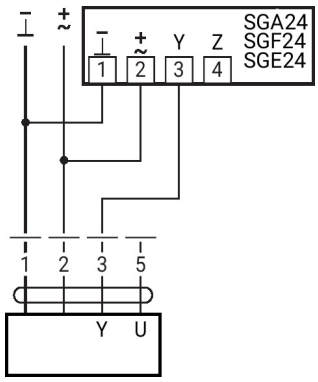
1	2	a	b	c	
					0 %
					ZS 50%
					100%
					Y

Override control with AC 24 V with rotary switch

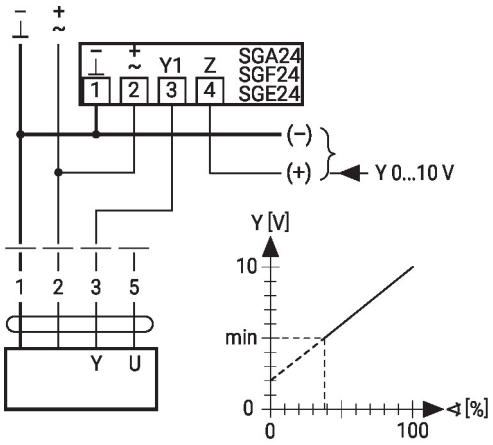


Functions with basic values (conventional mode)

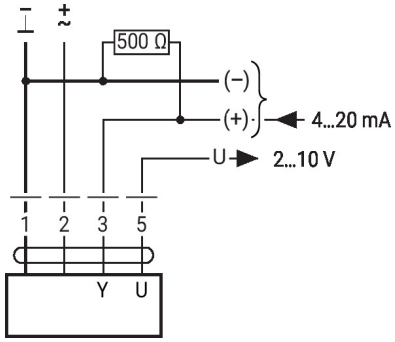
Control remotely 0...100% with positioner SG..



Minimum limit with positioner SG..

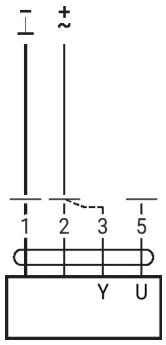


Control with 4...20 mA via external resistor



Caution:
The operating range must be set to DC 2...10 V.
The 500 Ohm resistor converts the 4...20 mA current signal to a voltage signal DC 2...10 V.

Functional check

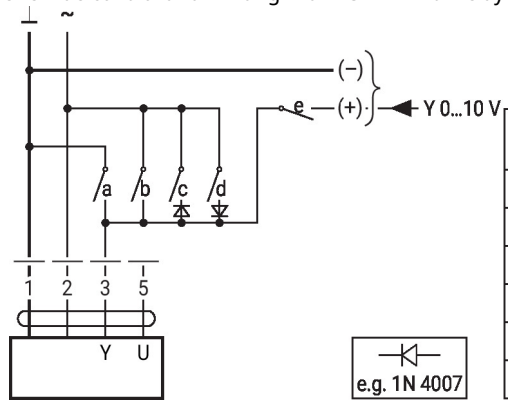


Procedure
1. Connect 24 V to connections 1 and 2
2. Disconnect connection 3:
– With direction of rotation 0: Actuator rotates to the left
– With direction of rotation 1: Actuator rotates to the right
3. Short-circuit connections 2 and 3:
– Actuator runs in opposite direction

Further electrical installations

Functions with specific parameters (Parametrisation necessary)

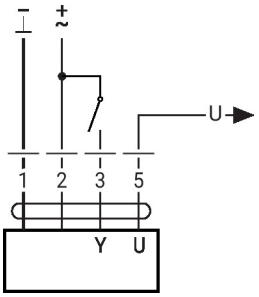
Override control and limiting with AC 24 V with relay contacts



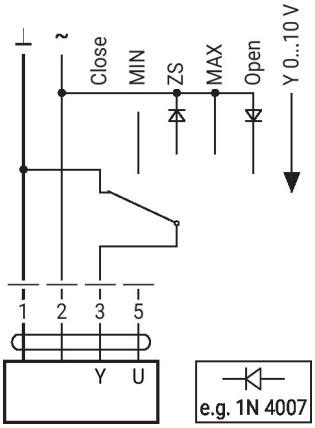
e.g. 1N 4007

1	2	a	b	c	d	e	
							Close
							MIN
							ZS
							MAX
							Open
							Y

Control open/close



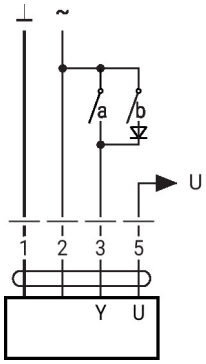
Override control and limiting with AC 24 V with rotary switch



e.g. 1N 4007

Caution:
The "Close" function is only guaranteed if the start point of the operating range is defined as min. 0.5 V.

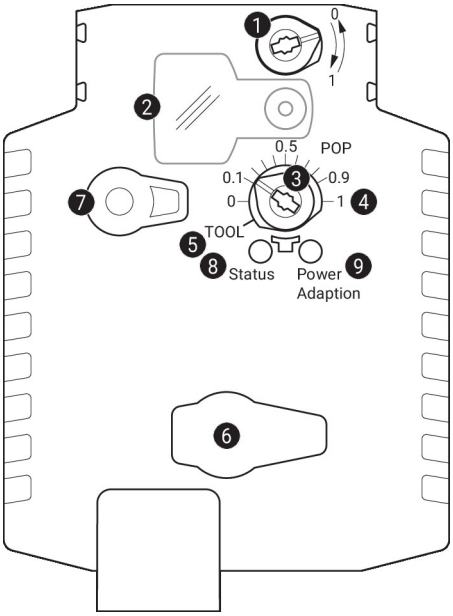
Control 3-point with AC 24 V



e.g. 1N 4007

1	2	3 (a)	3 (b)		
				stop	stop

Operating controls and indicators



1 Direction of rotation switch

Switch over: Direction of rotation changes

2 Cover, POP button

3 POP button

4 Scale for manual adjustment

5 Position for adjustment with tool

6 Service plug

For connecting parametrisation and service tools

7 Manual override button

Press button: Gear train disengages, motor stops, manual override possible

Release button: Gear train engages, standard mode

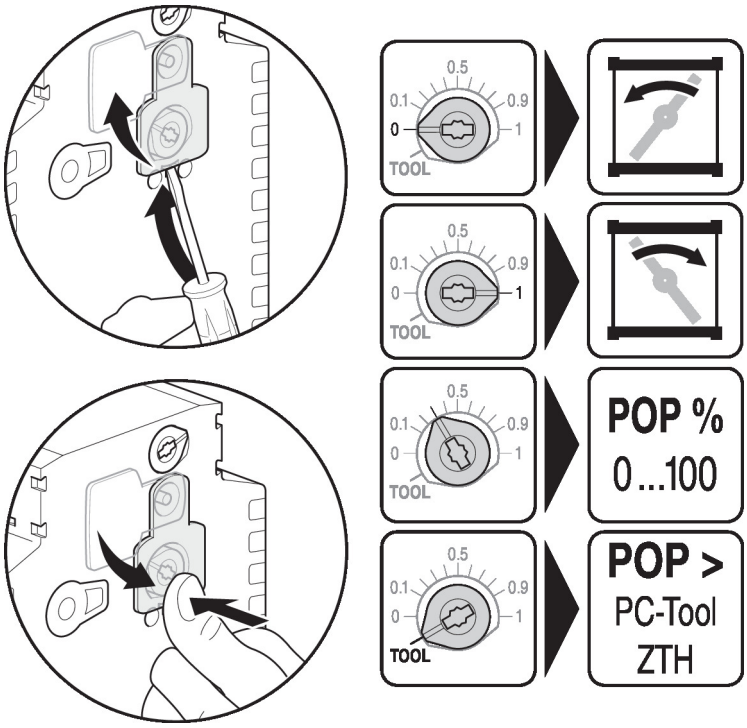
9 Push-button (LED green)

Press button: Triggers angle of rotation adaptation, followed by standard mode

LED displays

yellow 8	green 9	Meaning / function
Off	On	Operation OK
Off	Flashing	POP function active
On	Off	Fault
Off	Off	Not in operation
On	On	Adaptation process active
Flickering	On	Communication with programming tool

Setting fail-safe position (POP)

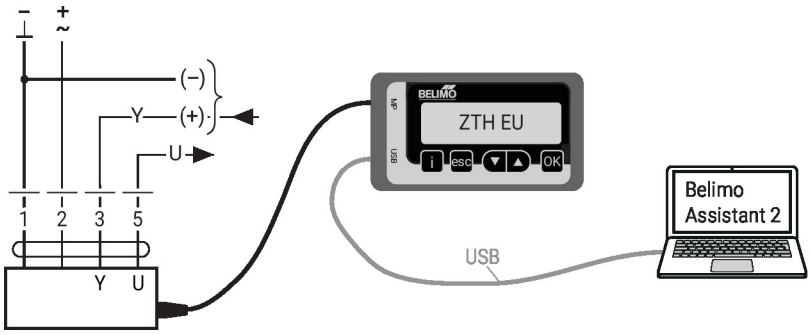


Service

Wired connection

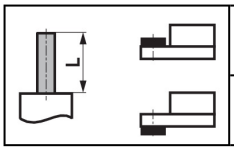
The device can be parametrised by ZTH EU via the service socket.
For an extended parametrisation, Belimo Assistant 2 can be connected.

Connection ZTH EU / Belimo Assistant 2

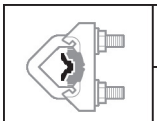
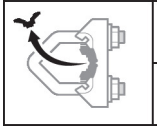


Dimensions

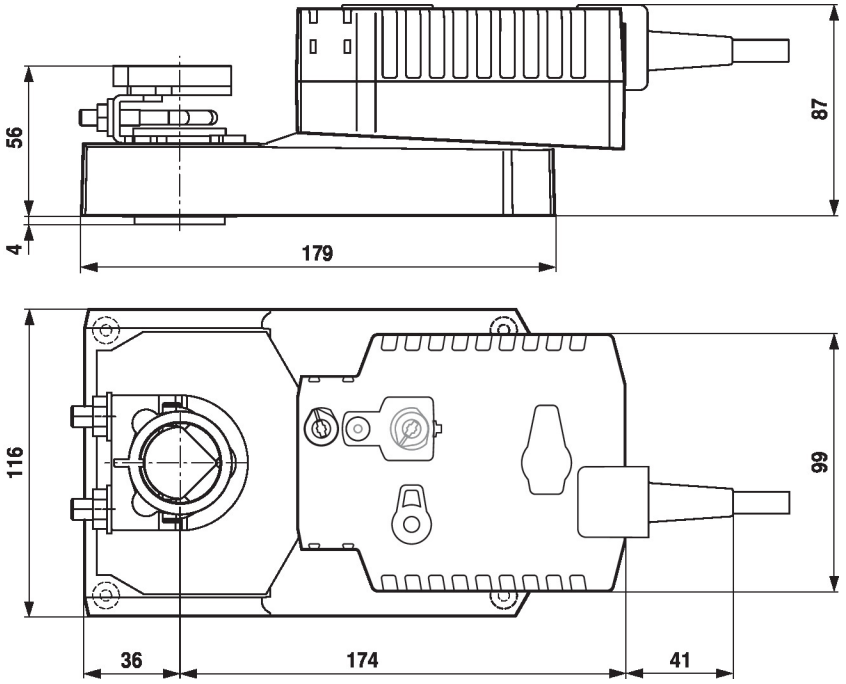
Spindle length

	Min. 52 mm [2.05"]
	Min. 20 mm [0.75"]

Clamping range

		
	12...22	12...18
		
	22...26.7	12...18

*Option: Shaft clamp mounted below: If an auxiliary switch or a feedback potentiometer is used the adapter Z-SPA is required.



Further documentation

• Quick Guide – Belimo Assistant 2