

## Changeover zone valve, 3-way, Internal thread

- For closed Chilled and hot water systems
- For switching functions and 2-point controls on the water side of air-handling units and heating systems
- Snap-assembly of the actuator



## Type overview

Type	DN	Rp ["]	Kvs [m <sup>3</sup> /h]	PN
C315Q-H	15	1/2	2.5	25
C320Q-J	20	3/4	4	25
C325Q-J	25	1	4	25

## Technical data

<b>Functional data</b>	Fluid	Chilled and hot water, water with glycol up to max. 50% vol.
	Fluid temperature	2...100°C [36...212°F]
	Fluid temperature note	with actuator 2...90°C
	Close-off pressure $\Delta p_s$	280 kPa
	Differential pressure $\Delta p_{max}$	280kPa
	Differential pressure note	50 kPa for low-noise operation
	Leakage rate	air-bubble tight, leakage rateA (EN 12266-1)
	Angle of rotation	90°
	Pipe connection	Internal thread according to ISO 7-1
	Installation orientation	upright to horizontal (in relation to the stem)
	Servicing	maintenance-free
	<b>Materials</b>	Valve body
Closing element		Chrome-plated brass
Spindle		Brass
Spindle seal		EPDM O-ring
Seat		PTFE, O-ring EPDM

## Safety notes



- The valve has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

Product features

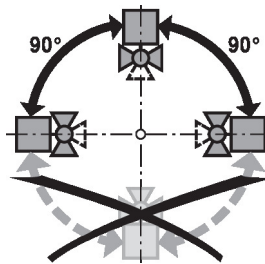
- Operating mode** The change-over zone valve is adjusted by a rotary actuator. The rotary actuator is controlled by an open/close signal.
- Simple direct mounting** Tool-free snap assembly.  
The actuator can be plugged on the valve by hand (Caution! Just vertical movements). Pins must match the holes on the flange.  
The mounting orientation in relation to the valve can be selected in 180° increments. (Possible two times)

Accessories

Mechanical accessories	Description	Type
	Spindle extension CQ	ZCQ-E
	Pipe connector for ball valve with internal thread DN 15 Rp 1/2"	ZR2315
	Pipe connector for ball valve with internal thread DN 20 Rp 3/4"	ZR2320
	Pipe connector for ball valve with internal thread DN 25 Rp 1"	ZR2325

Installation notes

**Permissible installation orientation** The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the spindle pointing downwards.

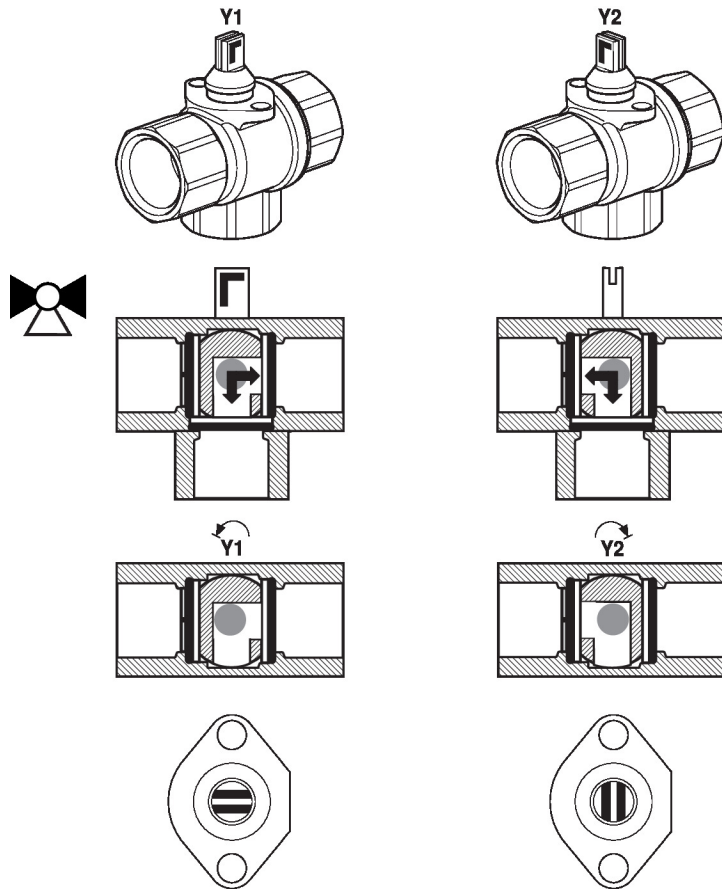


**Water quality requirements** The water quality requirements specified in VDI 2035 must be adhered to.  
Belimo valves are regulating devices. For the valves to function correctly in the long term, they must be kept free from particle debris (e.g. welding beads during installation work). The installation of a suitable strainer is recommended.

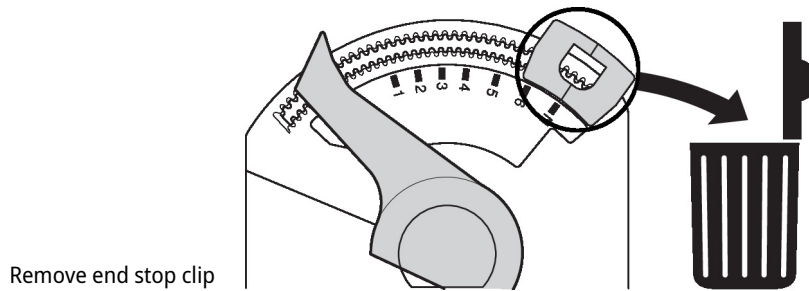
**Servicing** Ball valves and rotary actuators are maintenance-free.  
Before any service work on the control element is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level).  
The system must not be returned to service until the ball valve and the rotary actuator have been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.

Installation notes

**Flow direction** Direction of flow in both directions possible.



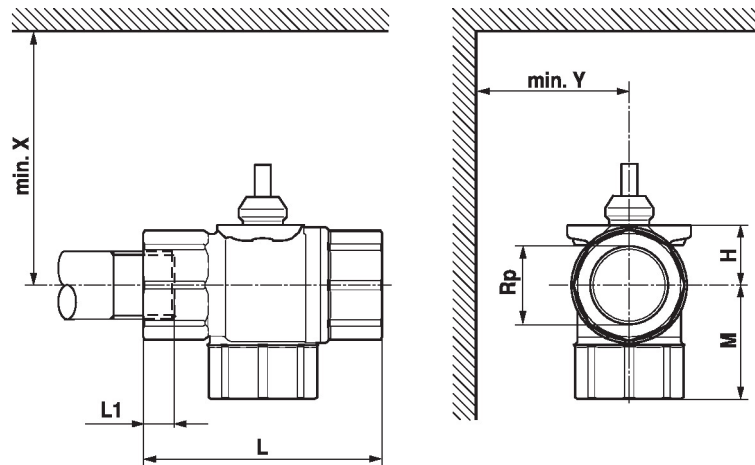
**Flow setting** At the actuator the end stop clip has to be removed in order to get the angle of rotation of 90°, which is needed for the change-over functionality.



Remove end stop clip

## Dimensions

## Dimensional drawings



L1: Maximum screwing depth.

X/Y: Minimum distance with respect to the valve centre.

The actuator dimensions can be found on the respective actuator data sheet.

Type	DN	Rp ["]	L [mm]	L1 [mm]	M [mm]	H [mm]	X [mm]	Y [mm]	kg
C315Q-H	15	1/2	58	13	32	14.5	110	35	0.19
C320Q-J	20	3/4	70	14	36	16.5	110	35	0.27
C325Q-J	25	1	84	17	44	16.5	110	35	0.4

## Further documentation

- The complete product range for water applications
- Data sheets for actuators CQ..
- Installation instructions for zone valves and actuators
- General notes for project planning