

3-way Mixing/Diverting, Characterized Control Valve, Stainless Steel Ball and Stem







Type overview

Туре	DN
B329	32

Technical data

Fluid chilled or hot water, up to 60% glycol Fluid Temp Range (water) 0250°F [-18120°C] Body Pressure Rating 400 psi Close-off pressure Δps 200 psi Flow A-port: as stated in chart B-port: 70% of A – AI Cv Flow characteristic A-port equal percentage, B-port modified for constant common port flow Leakage rate 0% for A – AB, <2.0% for B – AB Pipe connection Internal thread NPT (female) Servicing Servicing maintenance-free Flow Pattern 3-way Mixing/Diverting Controllable flow range 75° Cv 10 Materials Yalve body Stem stainless steel Stem stainless steel Stem Stainless steel Stem Seat O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4 Spring	Functional data	Valve size [mm]	1.25" [32]
Body Pressure Rating 400 psi Close-off pressure Δps 200 psi Flow A-port: as stated in chart B-port: 70% of A – AI Cv Flow characteristic A-port equal percentage, B-port modified for constant common port flow Leakage rate 0% for A – AB, <2.0% for B – AB		Fluid	chilled or hot water, up to 60% glycol
Close-off pressure Δps200 psiFlowA-port: as stated in chart B-port: 70% of A - AI CvFlow characteristicA-port equal percentage, B-port modified for constant common port flowLeakage rate0% for A - AB, <2.0% for B - AB		Fluid Temp Range (water)	0250°F [-18120°C]
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Cv Flow characteristic A-port equal percentage, B-port modified for constant common port flow Leakage rate 0% for A - AB, <2.0% for B - AB		Close-off pressure Δps	200 psi
Leakage rate 0% for A - AB, <2.0% for B - AB Pipe connection Internal thread NPT (female) Servicing Servicing maintenance-free Flow Pattern 3-way Mixing/Diverting Controllable flow range 75° Cv 10 Materials Valve body Nickel-plated brass body Stem Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Flow	A-port: as stated in chart B-port: 70% of A – AB Cv
Pipe connectionInternal thread NPT (female)Servicingmaintenance-freeFlow Pattern3-way Mixing/DivertingControllable flow range75°Cv10MaterialsValve bodyValve bodyNickel-plated brass bodyStemstainless steelStem sealEPDM (lubricated)SeatPTFECharacterized discRyton PPSO-ringEPDM (lubricated)Ballstainless steelSuitable actuatorsNon Fail-SafeARB(X) ARB(X) ARB(X) N4ARB(X) ARB(X) N4		Flow characteristic	
Survicing maintenance-free Flow Pattern 3-way Mixing/Diverting Controllable flow range 75° Cv 10 Materials Valve body Neterials Valve body Stem stainless steel Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARQB(X) ARB(X) N4 ARQB(X)		Leakage rate	0% for A – AB, <2.0% for B – AB
Flow Pattern 3-way Mixing/Diverting Controllable flow range 75° Cv 10 Materials Valve body Stem stainless steel Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4 ARB(X) ARB(X) N4		Pipe connection	
Controllable flow range 75° Cv 10 Materials Valve body Stem stainless steel Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4 ARB(X) N4		Servicing	maintenance-free
Cv 10 Materials Valve body Stem stainless steel Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe		Flow Pattern	3-way Mixing/Diverting
Materials Valve body Nickel-plated brass body Stem stainless steel Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Controllable flow range	75°
Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4		Cv	10
Stem seal EPDM (lubricated) Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4	Materials	Valve body	Nickel-plated brass body
Seat PTFE Characterized disc Ryton PPS O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Stem	stainless steel
Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4		Stem seal	EPDM (lubricated)
O-ring EPDM (lubricated) Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Seat	PTFE
Ball stainless steel Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Characterized disc	Ryton PPS
Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		O-ring	EPDM (lubricated)
ARQB(X) ARB(X) N4		Ball	stainless steel
Spring AFRB(X)	Suitable actuators	Non Fail-Safe	ARQB(X)
		Spring	AFRB(X)



Safety notes

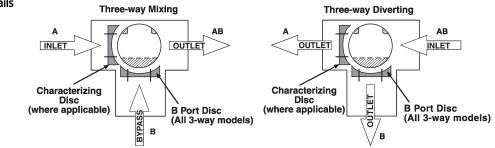


• WARNING: This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to www.p65warnings.ca.gov

Product features

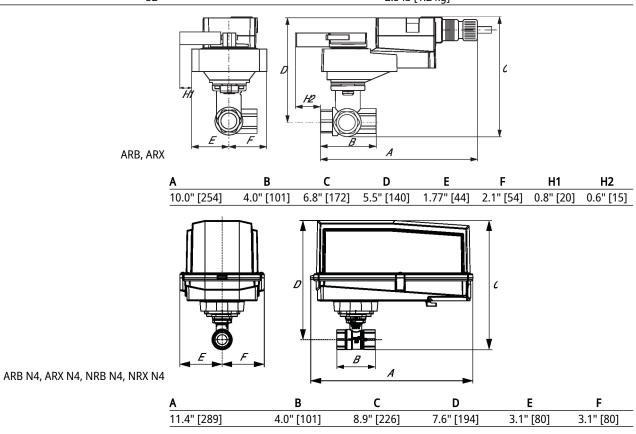
Application This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

Flow/Mounting details



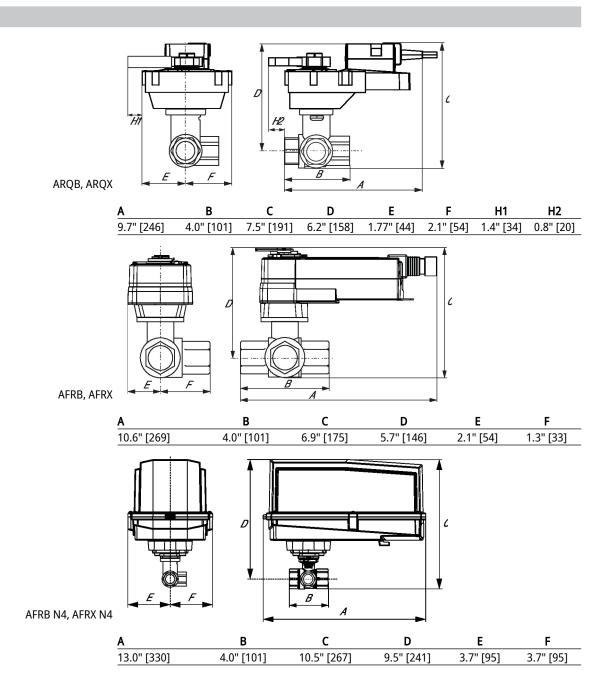
Dimensions

Туре	DN	Weight	
B329	32	2.5 lb [1.2 kg]	











On/Off, Spring return, 24 V







Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
	Power consumption in operation	5 W
	Power consumption in rest position	2.5 W
	Transformer sizing	7.5 VA
	Auxiliary switch	2x SPDT, 1 mA3 A (0.5 A inductive), DC 5 VAC 250 V, 1x 10% / 1x 1190%
	Switching capacity auxiliary switch	1 mA3 A (0.5 A inductive), DC 5 VAC 250 V
	Electrical Connection	(2) 18 GA appliance cables, 3 ft [1 m], with 1/2" NPT conduit connectors
	Overload Protection	electronic throughout 095° rotation
Functional data	Direction of motion motor	selectable by ccw/cw mounting
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Manual override	5 mm hex crank (3/16" Allen), supplied
	Angle of rotation	90°
	Running Time (Motor)	75 s / 90°
	Running time fail-safe	<20 s
	Noise level, motor	45 dB(A)
	Noise level, fail-safe	62 dB(A)
	Position indication	Mechanical
Safety data	Power source UL	Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2
	Enclosure	UL Enclosure Type 2
	Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02
		CE acc. to 2014/30/EU and 2014/35/EU
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22122°F [-3050°C]
	Storage temperature	-40176°F [-4080°C]
	Servicing	maintenance-free
Weight	Weight	5.7 lb [2.6 kg]



Technical data

Materials Housing material Galvanized steel and plastic housing

Footnotes †Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

Electrical installation

X INSTALLATION NOTES

(A) Actuators with appliance cables are numbered.

Provide overload protection and disconnect as required.

A Two built-in auxiliary switches (2x SPDT), for end position indication, interlock control, fan startup, etc.

Actuators may be powered in parallel. Power consumption must be observed.

A Parallel wiring required for piggy-back applications.

Apply only AC line voltage or only UL-Class 2 voltage to the terminals of auxiliary switches.



Meets cULus requirements without the need of an electrical ground connection.



Warning! Live electrical components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

Wiring diagrams On/Off

