

3-way Mixing/Diverting, Characterized Control Valve, Stainless Steel Ball and Stem







# Type overview

Туре	DN
B329	32

## **Technical data**

Fluid   chilled or hot water, up to 60% glycol     Fluid Temp Range (water)   0250°F [-18120°C]     Body Pressure Rating   400 psi     Close-off pressure Δps   200 psi     Flow   A-port: as stated in chart B-port: 70% of A – AI Cv     Flow characteristic   A-port equal percentage, B-port modified for constant common port flow     Leakage rate   0% for A – AB, <2.0% for B – AB     Pipe connection   Internal thread     NPT (female)   Servicing     Servicing   maintenance-free     Flow Pattern   3-way Mixing/Diverting     Controllable flow range   75°     Cv   10     Materials   Yalve body     Stem   stainless steel     Stem   stainless steel     Stem   Stainless steel     Stem   Seat     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe     ARB(X)   ARB(X)     ARB(X) N4   Spring	Functional data	Valve size [mm]	1.25" [32]
Body Pressure Rating 400 psi   Close-off pressure Δps 200 psi   Flow A-port: as stated in chart B-port: 70% of A – AI Cv   Flow characteristic A-port equal percentage, B-port modified for constant common port flow   Leakage rate 0% for A – AB, <2.0% for B – AB		Fluid	chilled or hot water, up to 60% glycol
Close-off pressure Δps200 psiFlowA-port: as stated in chart B-port: 70% of A - AI CvFlow characteristicA-port equal percentage, B-port modified for constant common port flowLeakage rate0% for A - AB, <2.0% for B - AB		Fluid Temp Range (water)	0250°F [-18120°C]
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Cv     Flow characteristic   A-port equal percentage, B-port modified for constant common port flow     Leakage rate   0% for A - AB, <2.0% for B - AB		Close-off pressure Δps	200 psi
Leakage rate   0% for A - AB, <2.0% for B - AB     Pipe connection   Internal thread     NPT (female)   Servicing     Servicing   maintenance-free     Flow Pattern   3-way Mixing/Diverting     Controllable flow range   75°     Cv   10     Materials   Valve body     Nickel-plated brass body   Stem     Stem seal   EPDM (lubricated)     Seat   PTFE     Characterized disc   Ryton PPS     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe   ARB(X) ARQB(X) ARB(X) N4		Flow	A-port: as stated in chart B-port: 70% of A – AB Cv
Pipe connectionInternal thread NPT (female)Servicingmaintenance-freeFlow Pattern3-way Mixing/DivertingControllable flow range75°Cv10MaterialsValve bodyValve bodyNickel-plated brass bodyStemstainless steelStem sealEPDM (lubricated)SeatPTFECharacterized discRyton PPSO-ringEPDM (lubricated)Ballstainless steelSuitable actuatorsNon Fail-SafeARB(X) ARB(X) ARB(X) N4ARB(X) ARB(X) N4		Flow characteristic	
Survicing   maintenance-free     Flow Pattern   3-way Mixing/Diverting     Controllable flow range   75°     Cv   10     Materials   Valve body     Neterials   Valve body     Stem   stainless steel     Stem seal   EPDM (lubricated)     Seat   PTFE     Characterized disc   Ryton PPS     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe     ARQB(X) ARB(X) N4   ARQB(X)		Leakage rate	0% for A – AB, <2.0% for B – AB
Flow Pattern   3-way Mixing/Diverting     Controllable flow range   75°     Cv   10     Materials   Valve body     Stem   stainless steel     Stem seal   EPDM (lubricated)     Seat   PTFE     Characterized disc   Ryton PPS     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe     ARB(X) ARQB(X) ARB(X) N4   ARB(X) ARB(X) N4		Pipe connection	
Controllable flow range   75°     Cv   10     Materials   Valve body     Stem   stainless steel     Stem seal   EPDM (lubricated)     Seat   PTFE     Characterized disc   Ryton PPS     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe     ARB(X) ARB(X) ARB(X) N4   ARB(X) N4		Servicing	maintenance-free
Cv 10   Materials Valve body   Stem stainless steel   Stem seal EPDM (lubricated)   Seat PTFE   Characterized disc Ryton PPS   O-ring EPDM (lubricated)   Ball stainless steel   Suitable actuators Non Fail-Safe		Flow Pattern	3-way Mixing/Diverting
Materials Valve body Nickel-plated brass body   Stem stainless steel   Stem seal EPDM (lubricated)   Seat PTFE   Characterized disc Ryton PPS   O-ring EPDM (lubricated)   Ball stainless steel   Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Controllable flow range	75°
Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4		Cv	10
Stem seal EPDM (lubricated)   Seat PTFE   Characterized disc Ryton PPS   O-ring EPDM (lubricated)   Ball stainless steel   Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4	Materials	Valve body	Nickel-plated brass body
Seat   PTFE     Characterized disc   Ryton PPS     O-ring   EPDM (lubricated)     Ball   stainless steel     Suitable actuators   Non Fail-Safe     ARB(X)   ARQB(X)     ARB(X) N4		Stem	stainless steel
Suitable actuators Non Fail-Safe ARB(X) ARB(X) ARB(X) N4		Stem seal	EPDM (lubricated)
O-ring EPDM (lubricated)   Ball stainless steel   Suitable actuators Non Fail-Safe ARB(X)   ARQB(X) ARB(X) N4		Seat	PTFE
Ball stainless steel   Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		Characterized disc	Ryton PPS
Suitable actuators Non Fail-Safe ARB(X) ARQB(X) ARB(X) N4		O-ring	EPDM (lubricated)
ARQB(X) ARB(X) N4		Ball	stainless steel
Spring AFRB(X)	Suitable actuators	Non Fail-Safe	ARQB(X)
		Spring	AFRB(X)



## Safety notes

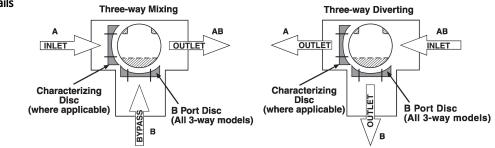


• WARNING: This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to www.p65warnings.ca.gov

### **Product features**

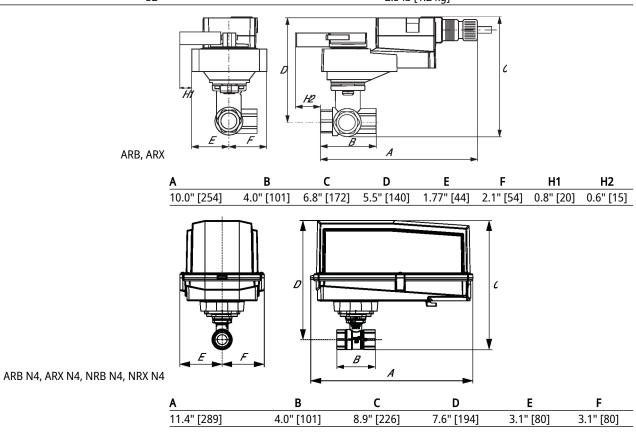
Application This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

### Flow/Mounting details



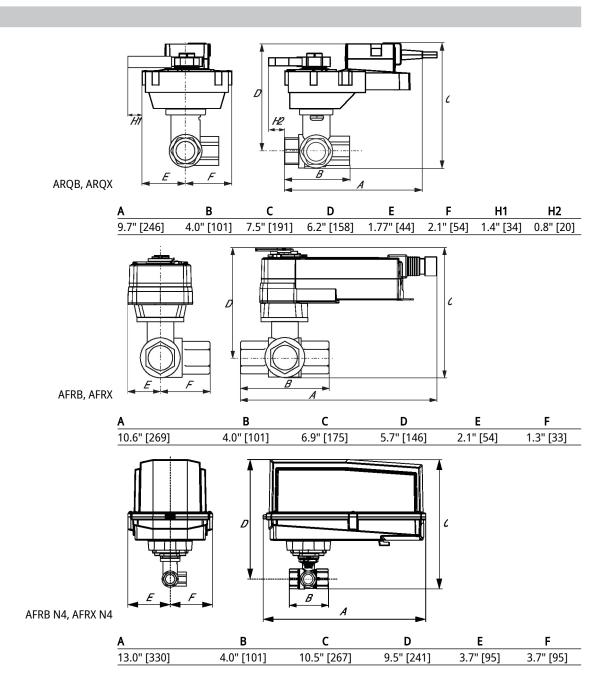
#### **Dimensions**

Туре	DN	Weight	
B329	32	2.5 lb [1.2 kg]	



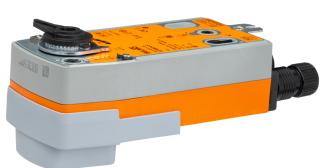








## On/Off, Spring return, 24 V







## **Technical data**

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
	Power consumption in operation	5 W
	Power consumption in rest position	2.5 W
	Transformer sizing	7.5 VA
	Auxiliary switch	2x SPDT, 1 mA3 A (0.5 A inductive), DC 5 VAC 250 V, 1x 10% / 1x 1190%
	Switching capacity auxiliary switch	1 mA3 A (0.5 A inductive), DC 5 VAC 250 V
	Electrical Connection	(2) 18 GA appliance cables, 3 ft [1 m], with 1/2" NPT conduit connectors
	Overload Protection	electronic throughout 095° rotation
Functional data	Direction of motion motor	selectable by ccw/cw mounting
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Manual override	5 mm hex crank (3/16" Allen), supplied
	Angle of rotation	90°
	Running Time (Motor)	75 s / 90°
	Running time fail-safe	<20 s
	Noise level, motor	45 dB(A)
	Noise level, fail-safe	62 dB(A)
	Position indication	Mechanical
Safety data	Power source UL	Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2
	Enclosure	UL Enclosure Type 2
	Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02
		CE acc. to 2014/30/EU and 2014/35/EU
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22122°F [-3050°C]
	Storage temperature	-40176°F [-4080°C]
	Servicing	maintenance-free
Weight	Weight	5.7 lb [2.6 kg]



**Technical data** 

Materials Housing material Galvanized steel and plastic housing

Footnotes †Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

**Electrical installation** 

# X INSTALLATION NOTES

(A) Actuators with appliance cables are numbered.

Provide overload protection and disconnect as required.

A Two built-in auxiliary switches (2x SPDT), for end position indication, interlock control, fan startup, etc.

Actuators may be powered in parallel. Power consumption must be observed.

A Parallel wiring required for piggy-back applications.

Apply only AC line voltage or only UL-Class 2 voltage to the terminals of auxiliary switches.



Meets cULus requirements without the need of an electrical ground connection.



### Warning! Live electrical components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

Wiring diagrams On/Off

